## **How to Order**

For combines and grain carts, usually all the information that is needed is the year, brand, model number, and type of auger you want to cover. (Example: 1992 John Deere 9600 tank fill auger). If the auger has ever been re-flighted or if it is an auger size we don't have on file, the following information will be needed:

## 1 Flight Height

Reference picture A **NOTE:** Flight height x 2 + center
tube diameter = flighting diameter

## 2 Outside Diameter of Center Tube

Reference picture B

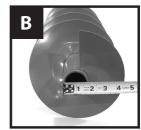
3 Pitch (space between flights)
Reference picture C

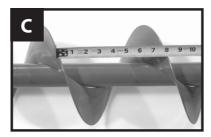
**NOTE:** When measuring pitch, be sure to keep the tape measure parallel with the center tube.

## 4 Right Hand or Left Hand

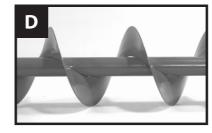
Reference pictures D and E show right hand flighting, pictures F and G show left hand flighting.



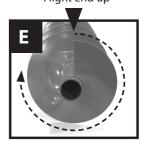




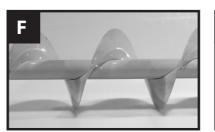
**Right Hand** 



Flight end up



**Left Hand** 



Flight end up

