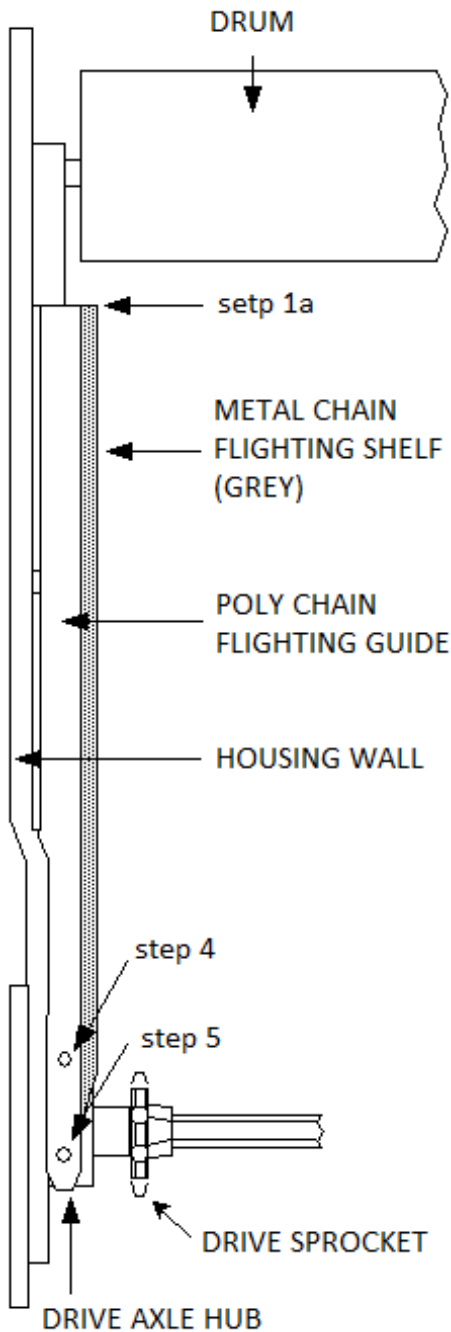
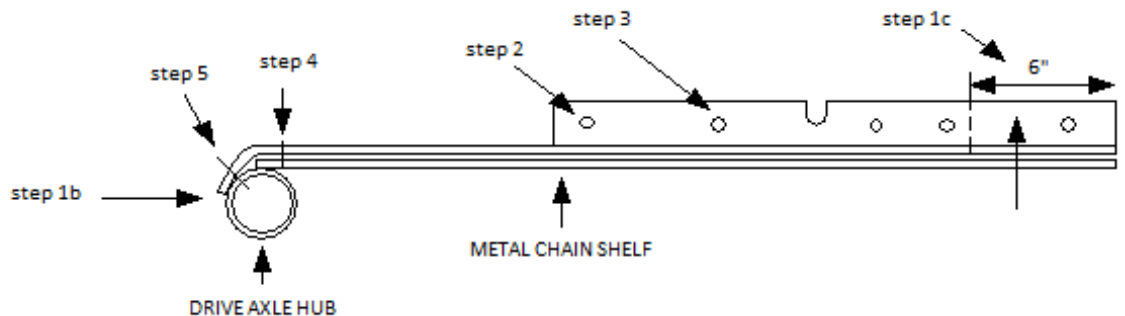


CHAIN FLIGHTING GUIDES

ASSEMBLY INSTRUCTIONS (LEFT GUIDE ASSEMBLY SHOWN)



1. Set May Wes Poly Chain Flighting Guide on top of the metal flighting shelf, flushing the square end of the poly with the edge of the metal facing the drum. (See diagram arrow to step 1a). The metal edge will stick out beyond the poly toward the center of the housing. The other end of the poly guide will go approximately $\frac{1}{4}$ of the way around the drive axle hub. (1b) On some newer model combines, you will need to cut back the poly guide approximately 6" to accommodate the shorter shelves. (1c)
2. All Mounting holes are predrilled and countersunk in the poly. Using the provided drill bit (13"64"), drill a hole through the poly guide and the side of the housing wall. Rivet the guide in place from the inside using a size 66 rivet. (see included size chart)
3. Drill and rivet remaining holes using size 66 rivets in the guide. The predrilled holes are spaced to hold the entire length of the guide tight against the housing wall.
4. Drill a hole through the guide and the metal flighting shelf – this hole will be through the metal shelf, but not into the axle hub. Rivet using a size 68 rivet. (see diagram arrows)
5. Drill a hole through the guide and the axle hub. Use a size 612 rivet to fasten end guide to the axle hub. This last rivet will be past the end of the metal chain shelf. The rivet must extend completely through the poly flighting guide and into the drive axle hub to securely anchor the guide. (see diagram arrows to step 5)
6. Repeat steps 1-5 for the right side poly flighting guide.



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