

GRAIN TANK AUGER FLOOR LINER

INSTALLATION INSTRUCTIONS

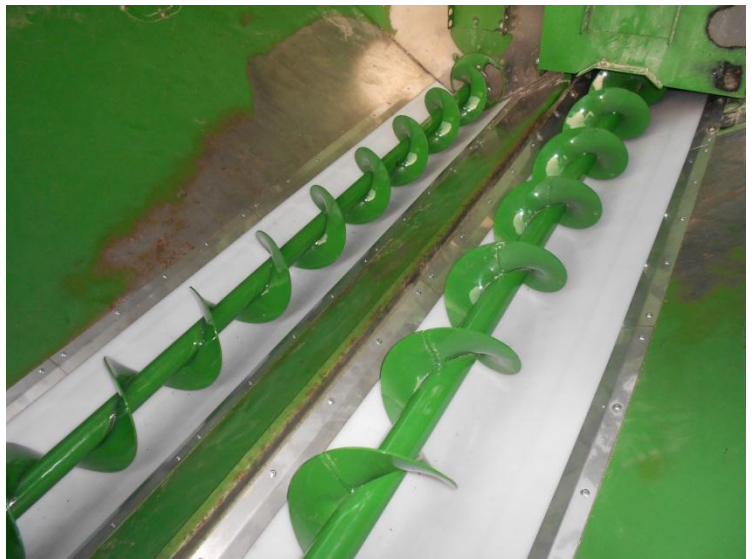
(PLEASE READ ENTIRE INSTRUCTION SHEET BEFORE STARTING)

Notes:

1. The “Left” and “Right” are determined by facing in the direction the combine will travel when in use.
2. Please refer to the operators manual or manuals for your specific combine for pertinent safety precautions.
3. Installation will require you to drill holes into the combine using the provided hold down strips as a guide. You will also need a rivet gun capable of installing a 3/16” steel rivet with steel mandrel.

Installation Instructions:

1. Remove the auger cover/extension assemblies above each auger. (if needed)
2. Thoroughly clean each auger trough to remove all grain, dust, and crop residue.
3. Insert one of the poly liners below the upper auger. Slide the liner to the left until it makes contact with the unloading auger housing, then center the liner in the trough. (some augers may require trimming outside edges to accommodate)
4. Install rear metal hold down strips first. Position the hold down strips so that they overlap the poly liner. Secure the metal strips into place with provided rivets.
5. With rear metal hold down strips installed, repeat the process for the front hold down strips to secure the poly liner into place. (make sure to position the front strips parallel to the rear strips)
6. Install the lower trough liner by repeating steps 3 thru step 5.
7. If necessary, re-adjust auger heights to desired clearance.
8. Caulk all open joints on ends of each side.



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