

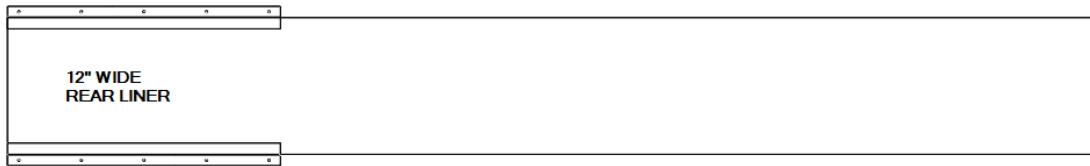
Grain Tank Auger Liner

Case IH 1400 Series, 1600 Series, 2100 Series, 2300 Series, 2388 & 2588

Installation Instructions

Kit Contents:

- #22424 – Poly Panel 16” Wide X 8ft White (Qty. 1)
- #22426 – Poly Panel 12” Wide X 8ft White (Qty. 1)
- #22147 – SST Strap 2” X 24” X 15° Bend (Qty. 16)
- #22440 – Shim White 2” X 6” X 1/8” (Qty. 6)
- #41596 – Grain Tank Hardware Kit (Qty. 1)



Notes:

- Refer to Operator Manual(s) for all safety procedures before installation
- “Left”, “Right”, “Front”, and “Rear” are determined by facing the direction the combine will travel when in use
- **Please read all instructions before starting installation of liner**

Tools Required:

- Safety Glasses or Goggles
- Rivet Gun, capable of installing a 3/16” steel rivet with steel mandrel
- Drill

When using power tools, basic safety precautions should always be followed to reduce the risk of personal injury



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Installation:

Step 1 - Remove auger covers and clean the entire auger troughs to remove all dirt and crop residue.



Step 2 - Remove any carriage bolts that would prevent the Poly Liner from lying flat against the metal trough surfaces.

Step 3 - Measure tank floor underneath auger's and trim Poly Liner's to fit.

Step 4 - Insert 12" wide Poly Liner under the rear auger, sliding liner to the left until it makes contact with the unload auger housing. Use shims (if required) to hold liner down tight against metal surface.



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Installation Instructions

Step 5 – Install rear hold down straps first. Place the strap that it overlaps the Poly liner and push towards “right” side of grain tank. Using hold down strap as a guide, drill 13/64” holes through the tank and rivet into place. Install the rest of the hold down straps end to end; making sure front straps are parallel to rear straps. Drill and rivet into place. Trimming of SST straps might be required, cut to fit final strap in place. Make sure to add another hole approximately 1” from end of strip if hole is removed.



Step 6 – Insert 16” wide Poly Liner under the front auger, sliding liner to the left until it makes contact with the unload auger housing. Use shims (if required) to hold liner down tight against metal surface.



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Grain Tank Auger Liner Case IH 1400 Series, 1600 Series, 2100 Series, 2300 Series, 2388 & 2588 Installation Instructions

Step 8 - Install rear hold down straps first. Place the strap that it overlaps the Poly liner and push towards “right” side of grain tank. Using hold down strap as a guide, drill $13/64$ ” holes through the tank and rivet into place. Install the rest of the hold down straps end to end; making sure front straps are parallel to rear straps. Drill and rivet into place. Trimming of SST straps might be required, cut to fit final strap in place. Make sure to add another hole approximately 1” from end of strip if hole is removed.



Step 9 - If bolts were removed in step 2, drill through liner in those positions and re-install

Step 10 - If used, remove shims and re-adjust auger height to desired clearance.

Step 11 - Re-install auger covers to complete the installation.



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