

83313  
Grain Tank Auger Liner  
Case IH 7230, 8230, & 9230  
Installation Instructions

**Kit Contents:**

- #22424 – Poly Panel 16” Wide X 8ft. White (Qty. 1)
- #22425 – Poly Panel 14” Wide X 8ft. White (Qty. 1)
- #22147 – SST Strap 2” X 24 X 15° Bend (Qty. 16)
- #22440 – Shim White 2” X 6” X 1/8” (Qty. 6)
- #41596 – Grain Tank Hardware Kit (Qty. 1)



**Notes:**

- Refer to Operators Manual(s) for all safety procedures before installation
- “Left”, “Right”, “Front”, and “Rear” are determined by facing the direction the combine will travel when in use
- **Please read all instructions before starting installation of liner**

**Tools Required:**

- Safety Glasses or Goggles
- Rivet Gun, capable of installing a 3/16” steel rivet with steel mandrel
- Drill

**\*\*When using power tools, basic safety precautions should always be followed to reduce the risk of personal injury\*\***



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Installation:

**Step 1** - Remove auger covers and clean both auger troughs to remove all dirt and crop residue.

**Step 2** - Measure tank floor underneath auger's and trim Poly Liner's to fit.



**NOTE:** Measure up to metal strap on left side of the tank. Removal of strap is not necessary.

**Step 3** - Insert 14" wide Poly Liner under the rear auger. Slide liner to the left until it makes contact with the unload auger housing and up to the edge of the angle between the augers. Use shims (if required) to hold liner down tight against tank floor.



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**Step 4** - Install rear hold down straps first. Place the strap that it overlaps the Poly liner and push towards "right" side of grain tank. Using hold down strap as a guide, drill  $13/64$ " holes through the tank and rivet into place. Install the rest of the hold down straps end to end; making sure front straps are parallel to rear straps. Drill and rivet into place. Trimming of SST straps might be required, cut to fit final strap in place. Make sure to add another hole approximately 1" from end of strip if hole is removed.



**Step 5** - Insert 16" wide Poly Liner under the front auger. Slide liner to the left until it makes contact with the unload auger housing and up to the edge of the angle between the augers. Use shims (if required) to hold liner down tight against tank floor.



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**Step 6** - Install rear hold down straps first. Place the strap that it overlaps the Poly liner and push towards "right" side of grain tank. Using hold down strap as a guide, drill 13/64" holes through the tank and rivet into place. Install the rest of the hold down straps end to end; making sure front straps are parallel to rear straps. Drill and rivet into place. Trimming of SST straps might be required, cut to fit final strap in place. Make sure to add another hole approximately 1" from end of strip if hole is removed.



**Step 7** - If used, remove shims and re-adjust auger height to desired clearance.

**Step 8** - Re-install auger covers to complete the installation.



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