

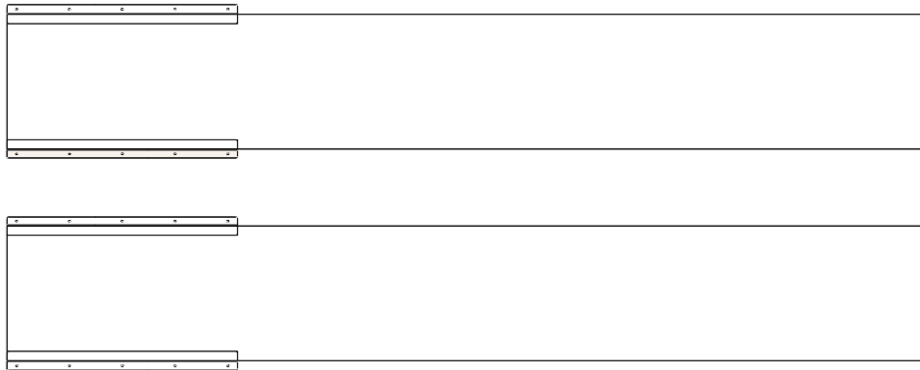
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## Grain Tank Auger Liner

New Holland CR920, CR940, CR960, CR970, CR980, CR9040, & CR9070  
Installation Instructions

### Kit Contents:

- #22423 – Poly Panel 16” Wide X 10ft White (Qty. 2)
- #22147 – SST Strap 2” X 24” X 15° Bend (Qty. 10)
- #22439 – SST Strap 2” X 24” X 40° Bend (Qty. 10)
- #22440 – Shim White 2” X 6” X 1/8” (Qty. 6)
- #41596 – Grain Tank Hardware Kit (Qty. 1)



### Notes:

- Refer to Operators Manual(s) for all safety procedures before installation
- “Left” and “Right” are determined from operator’s position
- **Please read all instructions before starting installation of liner**

### Tools Required:

- Safety Glasses or Goggles
- Rivet Gun, capable of installing a 3/16” steel rivet with steel mandrel
- Drill

\*\*When using power tools, basic safety precautions should always be followed to reduce the risk of personal injury\*\*



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### Installation:

**Step 1** - Remove auger cover and clean the entire auger trough to remove all dirt and crop residue.



**Step 2** - Remove any bolts that would prevent the Poly Liner from lying flat against the metal tank floor.

**Step 3** - Measure tank floor underneath auger's and trim Poly Liner's to fit.

**Step 4** - Insert Poly Liner under the auger, sliding liner to the left until it makes contact with the unload auger housing. Be sure liner is centered under auger. Use shims (if required) to hold liner down tight against tank floor.



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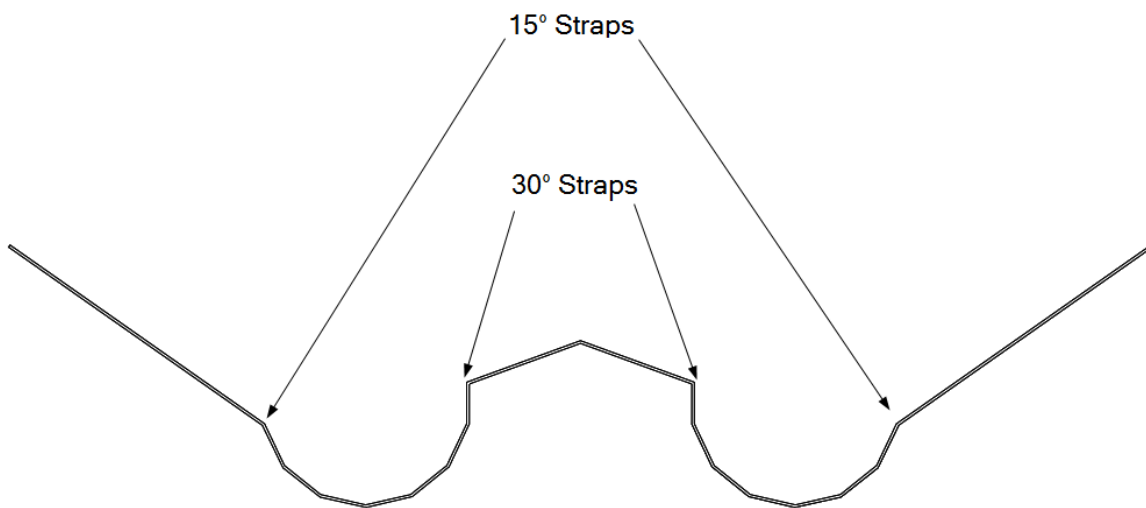
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### New Holland CR920, CR940, CR960, CR970, CR980, CR9040, & CR9070 Installation Instructions

**Step 5** - Install rear metal hold down straps first. Place strap that it overlaps the Poly liner and push towards the "right" side of grain tank. Using hold down strap as a guide, drill  $13/64$ " holes through the tank and rivet into lace. Install the rest of the hold down straps end to end; making sure front straps are parallel to rear straps. Drill and rivet into place. Trimming of SST straps might be required, cut to fit final strap in place. Make sure to add another hole approximately 1" from end of strip if hole is removed.



**Step 6** - If bolts were removed in step 2, drill through liner in those positions to replace them.

**Step 7** - If used, remove shims and re-adjust auger height to desired clearance.



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**Step 8** - Re-install auger cover to complete the installation.



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