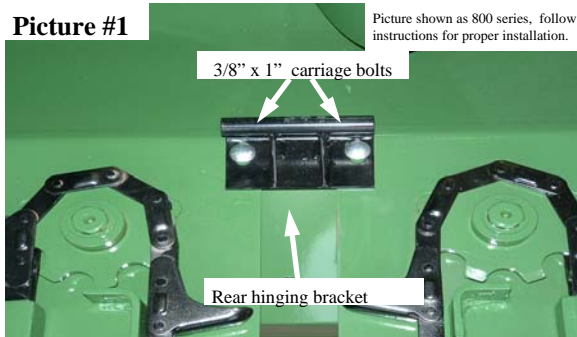




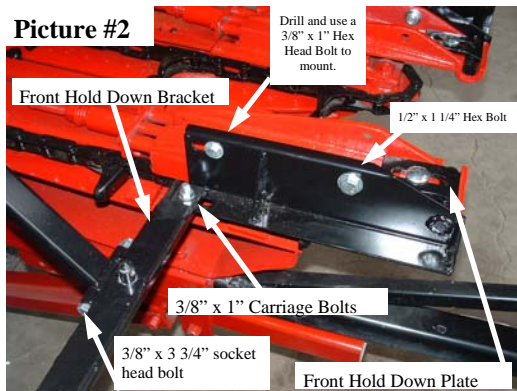
The Original Farmer Designed
59711 U.S. Hwy 12, Litchfield, MN 55355
1-888-485-8411

Assembly Instructions GVL II—Case IH 900/ 1000 Series 22" Center (CI 92215 or CI 92215-S)

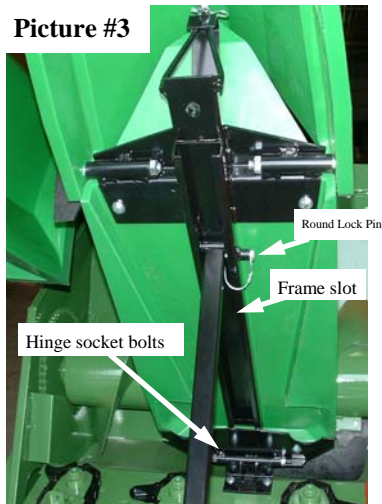
Picture #1



Picture #2



Picture #3

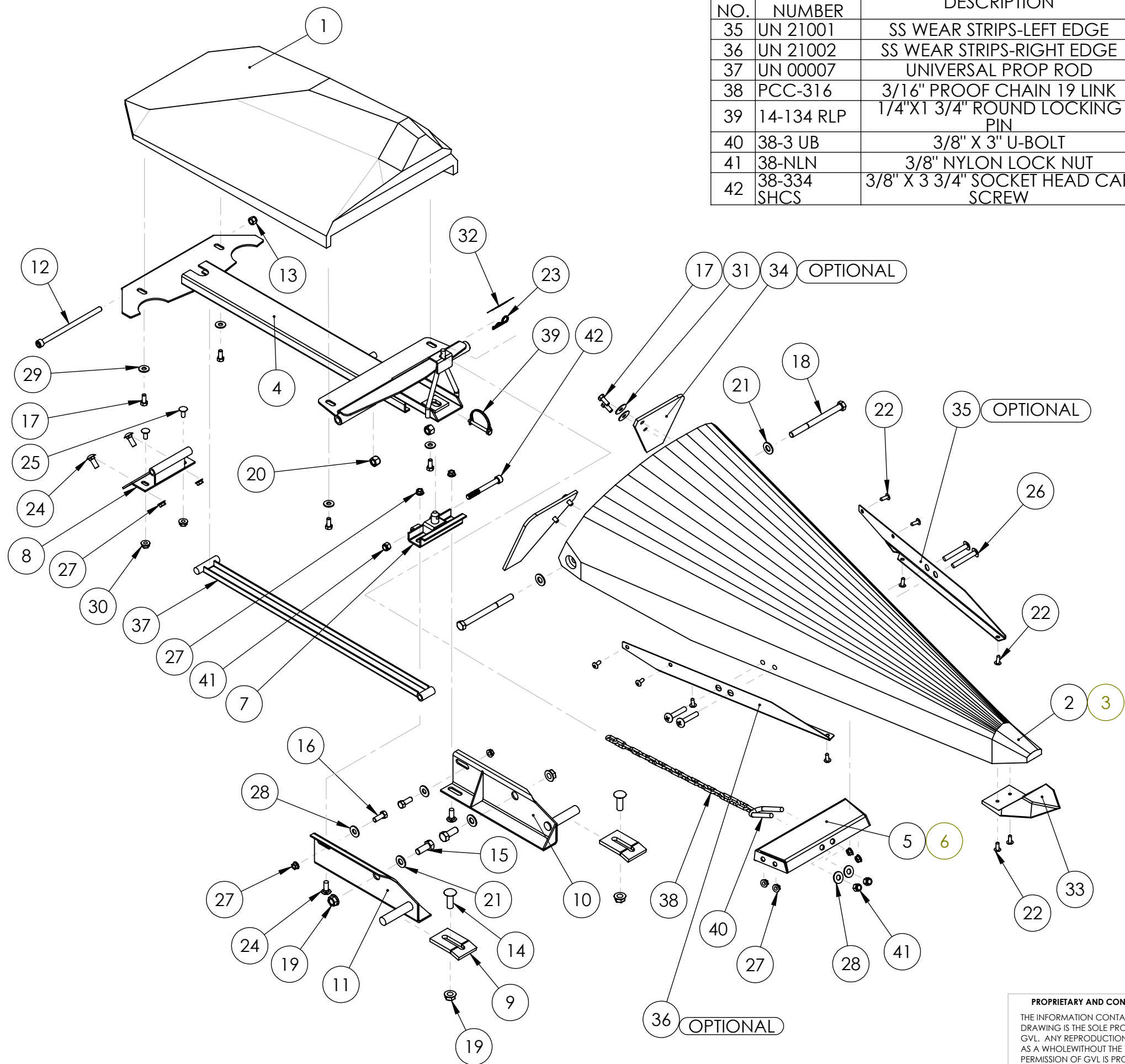


Picture #4



1. Remove metal Gatherer Shields.
2. Remove all hinges, brackets, latches and support rods.
3. Install the rear hinging bracket, front holes need to be drilled and bolted with the 5/16" x 3/4" Carriage bolt. Attach the rear of the bracket with 3/8" x 1" carriage bolts and nuts provided. **(Picture #1)**
4. Install the Left and Right Front Hold Down Mounts to the front cast pieces, using 1/2" x 1 1/2" Carriage bolts, 1/2" flanged serrated nuts and the Front Hold Down Plate. **(Picture # 2)**
5. Bolt the Front Hold Down Mount with the 1/2" x 1 1/4" hex head bolt and 1/2" flanged serrated nuts to the cast piece. **(Picture #2)**
6. Drill a 3/8" hole through the front cast at the rear of the slot of the front mounting bracket. Bolt the rear of the cast with a 3/8" x 1" hex bolt, washer and flanged serrated nut.
7. Mount the Front Hold Down Bracket using 3/8" x 1" carriage bolts, washers and Flanged serrated nuts. (Leave Loose) **(Picture #1)**
8. Place the unit on the head and install the 10 x 180mm rear Hinge Socket Bolt with the 10mm nylon jam lock nuts toward the center. **(Picture #3)**
9. Place the Prop Rod with the T end in the slot on the frame. Slide the unit all the way forward to the stop and lock it in place with the round lock pin. **(Picture #3)** Use a 3/8" x 3 3/4" socket head bolt and nylon lock nut to attach to the Front Hold Down Bracket. **(Picture #2)**
10. Remove the round lock pin. Lower the unit and tighten the 3/8" carriage bolts on the Front Hold Down Bracket. Lock the unit down with the round lock pin.
11. **Check to make sure the drive clutch does not touch any bolts or pins.**
12. **Tighten all bolts and nuts.**
13. Remove PVP pipe that is around the adjustment chain. (For shipping purposes only.)

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.	ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
35	UN 21001	SS WEAR STRIPS-LEFT EDGE	1	1	RD 12201	22" CENTER BACK GVL II RED	1
36	UN 21002	SS WEAR STRIPS-RIGHT EDGE	1	2	RD 12200-S	22" SHORT CENTER GATHERER FRONT RED	1
37	UN 00007	UNIVERSAL PROP ROD	1	3	RD 12200	22" LONG CENTER GATHERER FRONT RED	1
38	PCC-316	3/16" PROOF CHAIN 19 LINK	1	4	UN 12222	22" UNIVERSAL MAIN FRAME GVLII	1
39	14-134 RLP	1/4"X1 3/4" ROUND LOCKING PIN	1	5	UN 12203-S	22" FRONT GATH BRKT-SHORT	1
40	38-3 UB	3/8" X 3" U-BOLT	1	6	UN 12203	22" FRONT GATH BRKT-LONG	1
41	38-NLN	3/8" NYLON LOCK NUT	3	7	CI 02222	22" FRONT HOLD DOWN BRACKET	1
42	38-334 SHCS	3/8" X 3 3/4" SOCKET HEAD CAP SCREW	1	8	CI 92224	22" RR HINGE BRKT-900/1000	1



9	CI 00005	CI FRONT HOLD DOWN PLATE	2
10	CI 06612	UNI. LEFT FRONT HOLD DOWN MOUNT	1
11	CI 07712	UNI. RIGHT FRONT HOLD DOWN MOUNT	1
12	10-180 MSB	10x180mm METRIC SCKT HB	1
13	10-JM NLN	10 mm JAM NYLON LOCK NUT	1
14	12-112 CB	1/2"x1 1/2" CARR BOLT	2
15	12-114 HB	1/2"x1 1/4" HX HD BOLT	2
16	38-1 HB	3/8"x1" HX HD BOLT	2
17	516-34 HB	5/16"x3/4" HX HD BOLT	8
18	12-150 MHB	12X150MM HX HD METRIC BOLT	2
19	12-FSN	1/2" FLANGE SERRATED NUT	4
20	12-MLN	12 METRIC LOCK NUT	2
21	12-W SAE	1/2" SAE WASHER	4
22	14-34 TTS	1/4"x3/4" SELF TAP SCREW	10
23	332-158 HPC	3/32" X 1 5/8" HAIR PIN CLIP	1
24	38-1 CB	3/8"x1" CARR BOLT-SHORT NECK	4
25	516-34 CB	5/16"x3/4" CARRAGE BOLT	2
26	38-134 THB	3/8" X 1-3/4" PHILLIPS TRUSS HEAD BOLT	4
27	38-FSN	3/8" FLANGE SERRATED NUT	10
28	38-W USS	3/8" USS FLAT WASHER	4
29	516-W USS	5/16" USS WASHER	4
30	516-FSN	5/16" FLANGE SERRATED NUT	2
31	516-W F	5/16 FENDER WASHER	4
32	SN-531	SERIAL NUMBER TAG	1
33	WP-96	WHITE WEAR POINT	1
34	ESB-GVL	GVL EAR SAVER	2

	NAME	DATE
DRAWN	ALS	3/26/08
REVISED	MLB	11-16-12
ENG APPR.		
MFG APPR.		
Q.A.		
COMMENTS:		

GVL POLY

TITLE: CI 22" 900/1000 SERIES CENTER GVL II

SIZE B	DWG. NO. CI 92215-S	REV B
SCALE: 1:9	WEIGHT:	SHEET 1 OF 1

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