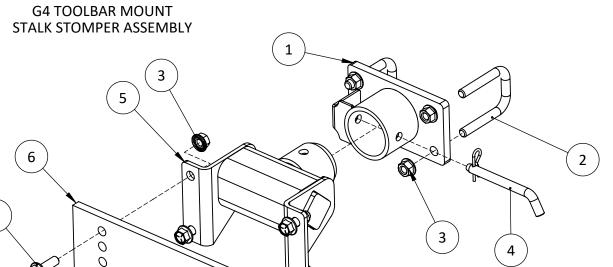
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ITEM #	PART #	DESCRIPTION	Defa ult/Q TY.
1	42298	WLDMT; TOOLBAR MNT BRKT	1
2	00986	U-BOLT 1/2"-13	2
3	00730	NUT, 1/2"-13 HEX FLANGE	8
4	01130	PIN, 1/2" X 4" BENT HITCH	1
5	42295	Stalk stomper torsion assy	1
6	22726	Shoe, stalk stomper	1
7	00729	BOLT, 1/2"-13 X 1-1/2" HEX FLANGE	4



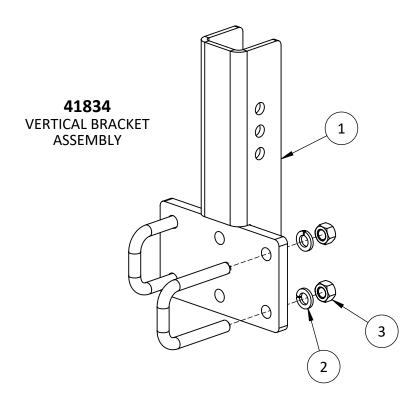
120 Eastgate Drive SE Hutchinson, MN 55350

1-800-788-6483

1-320-587-2322

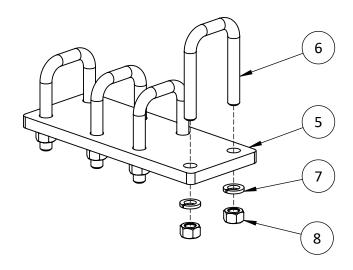
1-320-587-6112 (Fax)

## TOOLBAR MOUNT STALK STOMPER ASSEMBLY INSTRUCTIONS / PARTS LISTING



ITEM #	PART #	DESCRIPTION	QTY
1	41783	VERTICAL BRACKET	1
2	00255	WASHER, 1/2" SPRING LOCK	4
3	00214	NUT, 1/2"-13 HEX	4
4	00986	U-BOLT 1/2"-13	2

**41827**TOOLBAR SPLICE



ITEM #	PART#	DESCRIPTION	QTY
5	22341	SPLICE PLATE	1
6	00986	U-BOLT 1/2"-13	4
7	00255	WASHER, 1/2" SPRING LOCK	8
8	00214	NUT, 1/2"-13 HEX	8

Items 9 and 10 listed below (but not shown) are not included in all kits, please order individually if needed.

ITEM#	PART#	DESCRIPTION	QTY
9	41672	72" TOOLBAR (2" X 2")	VARIES
10	41673	102" TOOLBAR (2" X 2")	VARIES



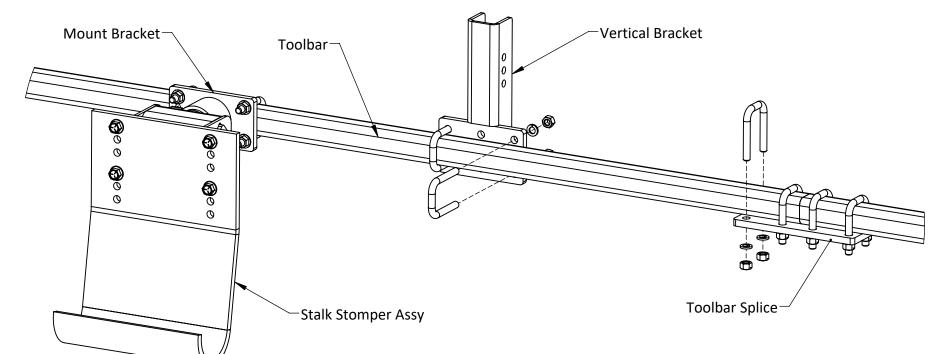
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1-320-587-2322

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# G4 TOOLBAR MOUNT STALK STOMPER ASSEMBLY/INSTALLATION INSTRUCTIONS



#### **Assembly/Installation Procedure:**

- Insert Vertical Brackets into Header Brackets and secure with Hitch Pin.
- Fasten Toolbar to Vertical Brackets using supplied U-Bolts, Lock Washers and Nuts.

**Note:** If kit was purchased with Toolbar included, Toolbar may need to be trimmed to fit.

- Fasten Mount Brackets to Toolbar using supplied U-Bolts,
  Lock Washers and Nuts on center of the rows to be stomped.
- Install Stalk Stomper Assy into mating features in the Mount Bracket.
- When applicable

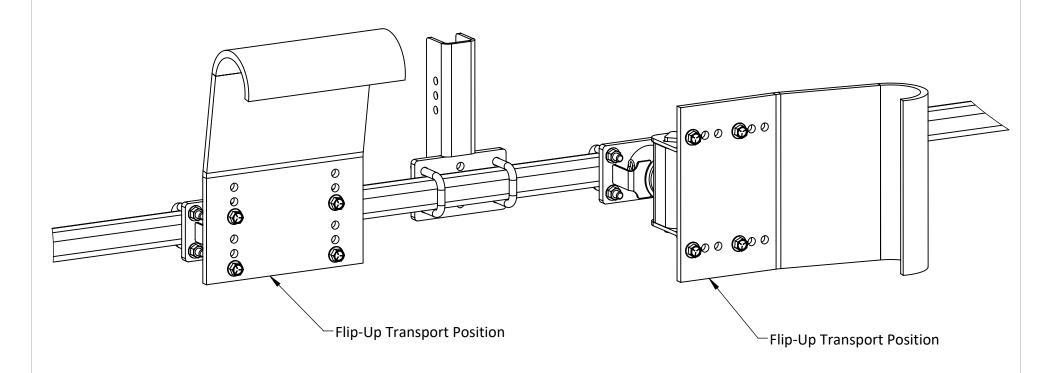
Fasten Toolbars together using the Toolbar Splice (not included in all kits).



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### G4 TOOLBAR MOUNT STALK STOMPER TRANSPORT POSITION



### **Transport/Storage Position(s) (Toolbar Mount Only):**

- 1) Remove lock pin to release Stalk Stomper Shoe
- 2) Rotate stomper to desired position (90°, 180°, 270°)
- 3) Replace lock pin to secure Stalk Stomper



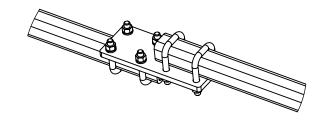
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# G4 TOOLBAR MOUNT STALK STOMPER OPTIONAL SETUPS

#### Offsetting Toolbars

If necessary, the Toolbars may be offset in any direction by positioning Toolbars on opposite sides of the Toolbar Splice as shown below.

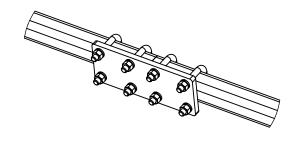


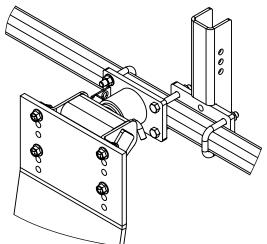
#### **Overlapping Brackets**

If necessary, Mount Brackets and Vertical Brackets can be overlapped in multiple positions to allow the Stalk Stomper Assy to be positioned on center of the row. Replace U-Bolts with 1/2"-13 x 4" Hex Bolts (not supplied) as shown on the left.



The Toolbar Splice Plate can be postioned on the bottom, top, front or back (shown below) of the Toolbars to provide the most rigidity per individual setup.







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