### CASE IH STEIGER 350, 400, & 450 (2012 AND LATER) W/OUT CAST BUMPER NEW HOLLAND T9.390, T9.450, T9.505, T9.560 W/OUT CAST BUMPER TRACTOR STALK STOMPER INSTALLATION

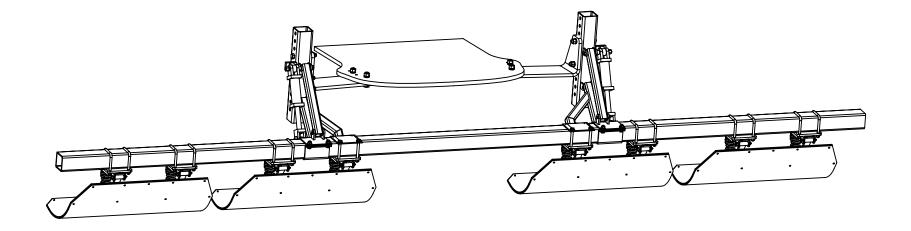
### Safety Recommendations:

Prior to installation, removal or maintenance of May Wes Stalk Stompers, park tractor on level ground and lock the brakes. In addition, please follow all safety recommendations listed in the OEM owner's manual.

# Installation:

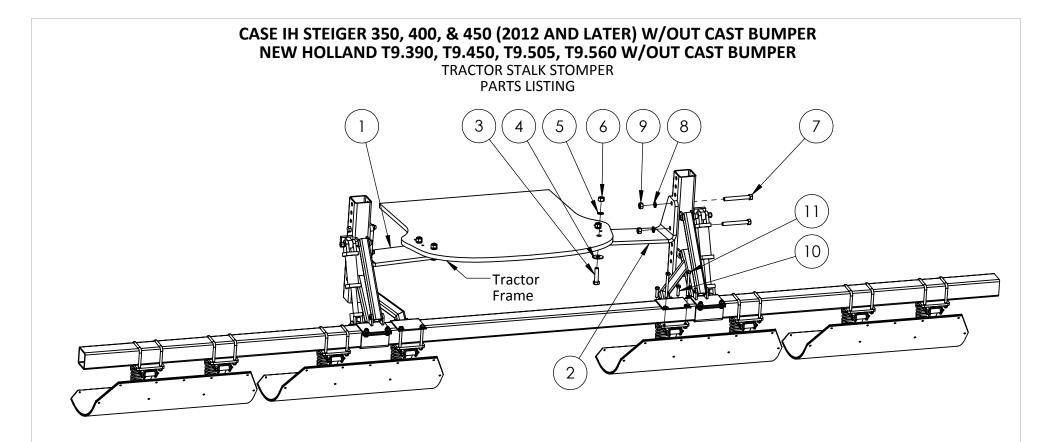
- 1) Hold mount bracket #22415 up to the front right side of tractor frame matching the hole pattern in the bracket to existing hole locations in the tractor frame. Attach mount bracket to tractor using supplied M20 hardware.
- 2) Hold mount bracket #22416 up to the left right side of tractor frame matching the hole pattern in the bracket to existing hole locations in the tractor frame. Attach mount bracket to tractor using supplied M20 hardware.
- 3) Proceed to mounting the Lift Arm Assemblies using 3/4" hardware supplied with mount kit and instructions provided with each Lift Arm Kit.
- 4) Reference page 2 for Stalk Stomper positioning and mounting using the 1/2" hardware supplied with mount kit.

\* All orientation references are from the operators position.





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ITEM#	PART#	DESCRIPTION	QTY				
1	22415	MOUNT PLATE (RIGHT)	1	ITEM#	PART#	DESCRIPTION	QTY
2	22416	MOUNT PLATE (LEFT)	1	7	00033	BOLT, 3/4"-10 X 6" HEX	4
3	01021	BOLT, M20-2.5 X 80MM HEX	4	8	00237	WASHER, 3/4" SPRING LOCK	4
4	01022	WASHER, M20 FENDER, CLASS 10	4	9	00199	NUT, 3/4"-10 HEX	4
5	01023	WASHER, M20 SPRING LOCK	4	10	00146	BOLT, 1/2"-13 X 2 HEX	4
6	01024	NUT, M20-2.5 HEX, CLASS 10	4	11	00156	BOLT, 1/2"-13 X 5-1/2" HEX	4
	1 2 3 4 5	1   22415     2   22416     3   01021     4   01022     5   01023	1   22415   MOUNT PLATE (RIGHT)     2   22416   MOUNT PLATE (LEFT)     3   01021   BOLT, M20-2.5 X 80MM HEX     4   01022   WASHER, M20 FENDER, CLASS 10     5   01023   WASHER, M20 SPRING LOCK	1   22415   MOUNT PLATE (RIGHT)   1     2   22416   MOUNT PLATE (LEFT)   1     3   01021   BOLT, M20-2.5 X 80MM HEX   4     4   01022   WASHER, M20 FENDER, CLASS 10   4     5   01023   WASHER, M20 SPRING LOCK   4	1 22415 MOUNT PLATE (RIGHT) 1 ITEM#   2 22416 MOUNT PLATE (LEFT) 1 7   3 01021 BOLT, M20-2.5 X 80MM HEX 4 8   4 01022 WASHER, M20 FENDER, CLASS 10 4 9   5 01023 WASHER, M20 SPRING LOCK 4 10	1   22415   MOUNT PLATE (RIGHT)   1   ITEM#   PART#     2   22416   MOUNT PLATE (LEFT)   1   7   00033     3   01021   BOLT, M20-2.5 X 80MM HEX   4   8   00237     4   01022   WASHER, M20 FENDER, CLASS 10   4   9   00199     5   01023   WASHER, M20 SPRING LOCK   4   10   00146	1 22415 MOUNT PLATE (RIGHT) 1 ITEM# PART# DESCRIPTION   2 22416 MOUNT PLATE (LEFT) 1 7 00033 BOLT, 3/4"-10 X 6" HEX   3 01021 BOLT, M20-2.5 X 80MM HEX 4 8 00237 WASHER, 3/4" SPRING LOCK   4 01022 WASHER, M20 FENDER, CLASS 10 4 9 00199 NUT, 3/4"-10 HEX   5 01023 WASHER, M20 SPRING LOCK 4 10 00146 BOLT, 1/2"-13 X 2 HEX



Graphics are for reference only and do not represent final assembled height.



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# OPTIONAL TOOLBOX MOUNTING (HARDWARE NOT INCLUDED)





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# **Stalk Stomper Instructions**

# Safety Recommendations:

Prior to installation, removal or maintenance of May Wes Stalk Stompers, please follow the safety steps listed below, in addition to all safety recommendations listed in the OEM owner's manuals.

- Park implement on level ground and lock the brakes.
- Raise the head and lock in the upright position (corn head application only).
- Support all row units that stalk stompers will be installed on to ensure row units stay stationary during installation (corn head row unit mount application only).

# Setup/Operating Recommendations:

May Wes stalk stompers are intended to be setup/operated with minimal to no ground contact and minimal spring compression during field operation. To achieve the recommended operating setup, the spring may need to be shortened by removing one coil (approximately one inch) at a time. Eliminating spring preload will allow for maximum spring travel during operation. After operating position is established, adjust the chains so there is no slack when the shoe is not in contact with the ground. This will help reduce shoe damage, premature wear of the poly and accidental spring loss.

**Note:** As with all aftermarket product applications please maintain an awareness of the stalk stompers during operation. The head/stalk stompers should always be raised prior to backing up to prevent damage to the stalk stompers. The curved design of the shoe is intended to prevent or minimize damage if the head/stalk stompers are inadvertently left down while backing up.

# **Maintenance Recommendations:**

Your May Wes stalk stompers should require minimal maintenance during operation. During rountine equipment maintenance, grease Stalk Stomper pivot point. Periodically check the pivot bolts connecting the shoes and the mount brackets and replace when wear is present. The springs and chains should also be checked periodically for proper adjustment/operation and to ensure the cotter pins are still in place. This should be done along with other routine maintenance of the equipment.

# **Transport Recommendations:**

If a header cart is used to transport head, stalk stomper shoes may need to be removed on rows that interfere with the header cart. Follow the Safety Recommendations listed above prior to beginning the recommended procedure for removing/installing Standard Mount or Quick Disconnect listed below.

Standard Mount: 1) Unbolt shoe from chain.

- 2) Remove cotter pin and spring.
- 3) Unbolt shoe from mount bracket.
- Assemble in reverse order.

Quick Disconnect: 1) Remove locking pin from bent pin.

- 2) Remove bent pin from the stalk stomper assembly.
- 3) Slide stalk stomper assembly forward removing it from the mount bracket.
- Assemble in reverse order.

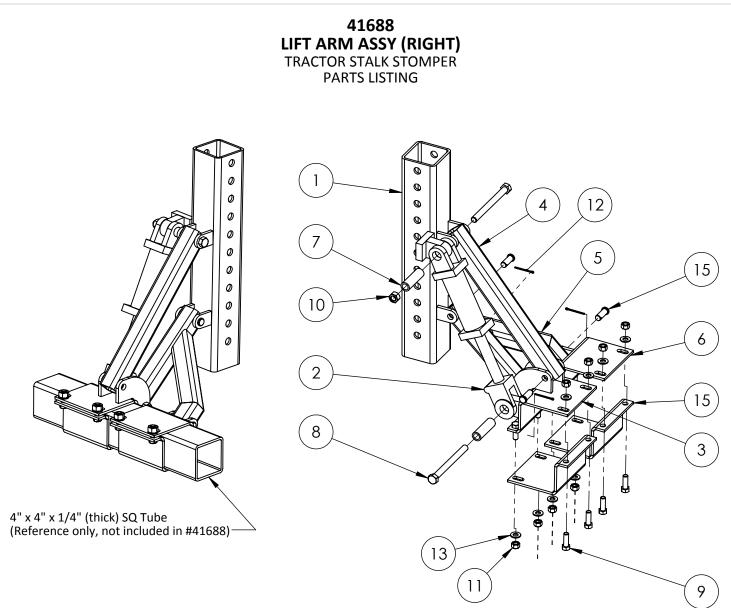
**Note:** For ease of storage of Quick Disconnect stalk stompers, optional Storage Brackets are available for purchase. To order Storage Brackets per pair (set of two) use part number 41747.

# Storage Recommendations:

It is recommended that stalk stompers be removed prior to storing the head. Please refer to the procedures listed under Transport Recommendations for removal of both Standard and Quick Disconnect stalk stompers.



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#### NOTES:

-To order a complete stalk stomper, use part number #41688 -To order individual sevice items, select item number from the illustration above

and cross reference the parts list below for the part number and description.

ITEM#	PART#	DESCRIPTION		ITEM#	PART#	DESCRIPTION	QTY
1	41690	VERTICAL MOUNT		9	00135	BOLT, 1/2"-13 X 1-1/2" HEX	8
2	00961	HYDRAULIC CYLINDER		10	00197	NUT, 5/8"-11 TOP LOCK	2
3	41693	LARGE BRACKET		11	00216	NUT, 1/2"-13 TOP LOCK	8
4	41696	UPPER ARM	1	12	00964	COTTER PIN, 1/8" X 2" LG	3
5	41692	LOWER CONNECTOR ARM	1	13	00253	WASHER, 1/2" FLAT SAE	8
6	41694	SMALL BRACKET	1	15	22264	CLAMP	2
7	22255	SLEEVE BUSHING	2	15	00964	CLEVIS PIN, 5/8" X 3-1/2" LG	3
8	00962	BOLT, 5/8"-11 X 7" HEX	2				



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# 41688 LIFT ARM ASSY (RIGHT) TRACTOR STALK STOMPER

INSTALLATION

#### Safety Procedure:

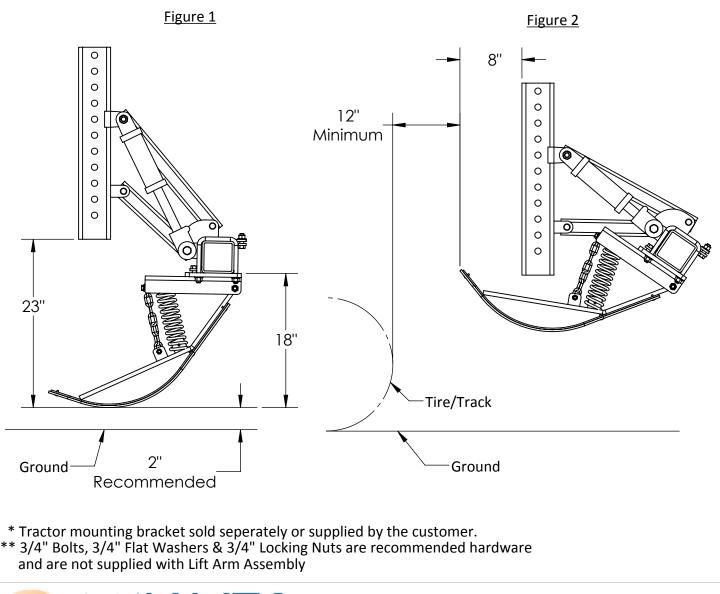
-Park Tractor on level ground and engage the parking brake

### **Installation Procedure:**

-Attach Vertical Mount (#41690) to mounting bracket\* on tractor with two (2) 3/4" Grade 5 bolts\*\*, two (2) flat washers\*\*, and two (2) 3/4" locking nuts\*\*. Minimum recommended bolt spacing on vertical mount it 6" (two holes between bolts).

### Note:

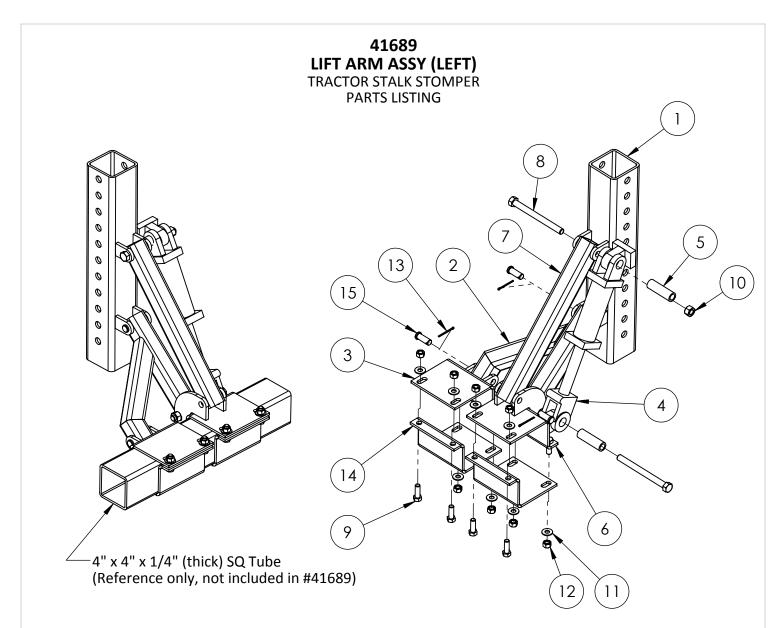
-Lift Arm Assembly must be mounted to allow for 2" of ground clearance to the bottom of the Stalk Stomper shoe when the entire assembly is in the operating (down) position (see figure 1). Also to allow for a minimum of 12" of clearance between the tractor tire/track and the back edge of the Stalk Stomper shoe when the ntire assembly is in transport (up) position (see figure 2).





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PAGE 2 OF 2



### NOTES:

-To order a complete stalk stomper, use part number #41689

-To order individual sevice items, select item number from the illustration above and cross reference the parts list below for the part number and description.

				-			
ITEM#	PART#	DESCRIPTION	QTY	ITEM#	PART#	DESCRIPTION	QTY
1	41691	VERTICAL MOUNT	1	9	00135	BOLT, 1/2"-13 X 1-1/2" HEX	8
2	41692	LOWER CONNECTOR ARM	1	10	00197	NUT, 5/8"-11 TOP LOCK	2
3	41694	SMALL BRACKET	1	11	00253	WASHER, 1/2" FLAT SAE	8
4	00961	HYDRAULIC CYLINDER	1	12	00216	NUT, 1/2"-13 TOP LOCK	8
5	22255	SLEEVE BUSHING	2	13	00964	COTTER PIN, 1/8" X 2" LG	3
6	41695	LARGE BRACKET	1	14	22264	CLAMP	2
7	41696	UPPER ARM	1	15	00964	CLEVIS PIN, 5/8" X 3-1/2" LG	3
8	00962	BOLT, 5/8"-11 X 7" HEX	2				



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#### 41689 LIFT ARM ASSY (LEFT) TRACTOR STALK STOMPER INSTALLATION

#### Safety Procedure:

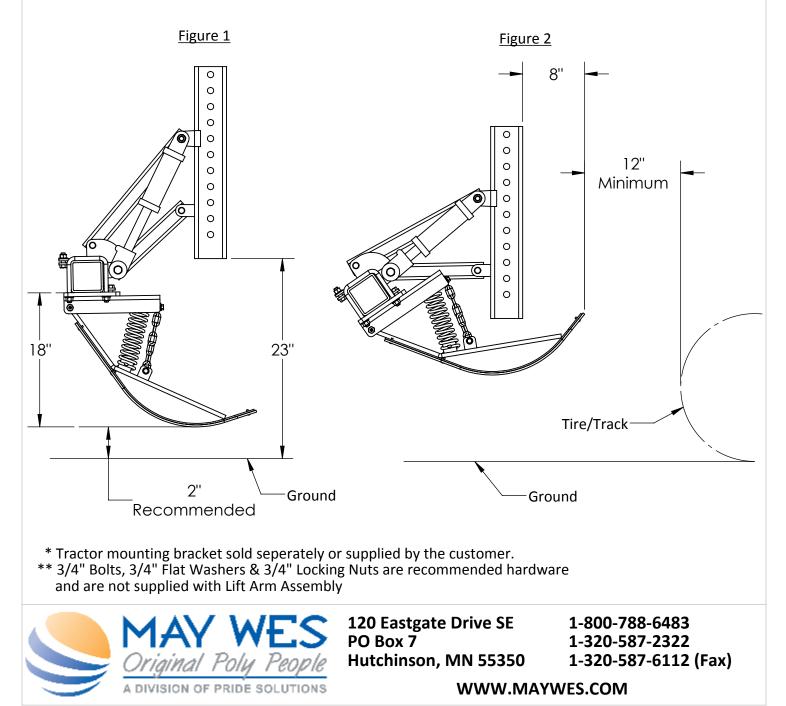
-Park Tractor on level ground and engage the parking brake

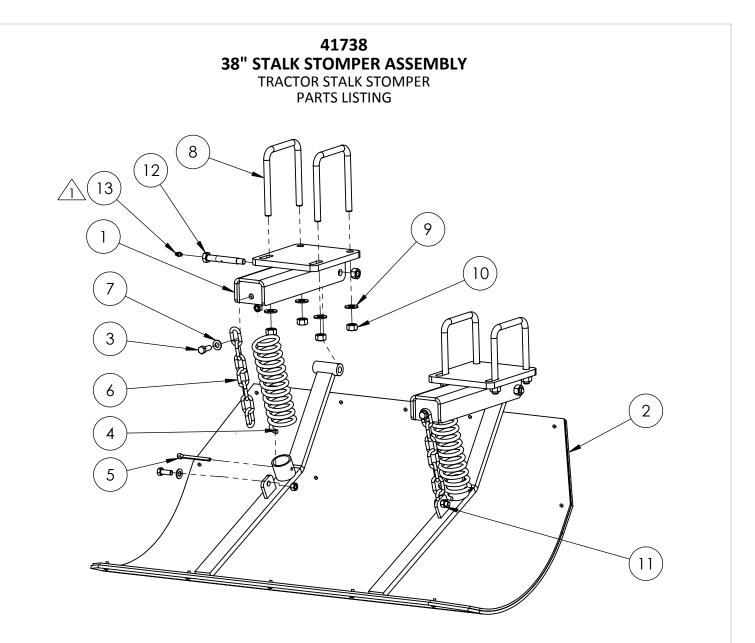
#### **Installation Procedure:**

-Attach Vertical Mount (#41691) to mounting bracket\* on tractor with two (2) 3/4" Grade 5 bolts\*\*, two (2) flat washers\*\*, and two (2) 3/4" locking nuts\*\*. Minimum recommended bolt spacing on vertical mount it 6" (two holes between bolts).

#### Note:

-Lift Arm Assembly must be mounted to allow for 2" of ground clearance to the bottom of the Stalk Stomper shoe when the entire assembly is in the operating (down) position (see figure 1). Also to allow for a minimum of 12" of clearance between the tractor tire/track and the back edge of the Stalk Stomper shoe when the ntire assembly is in transport (up) position (see figure 2).





#### Note:

1 Install Self-Tapping Grease Fitting into end of Pivot Bolt. Torque grease fitting to 65-70 inch pounds. DO NOT OVERTIGHTEN!

ITEM#	PART#	DESCRIPTION		ITEM#	PART#	DESCRIPTION	QTY
1	40986	CONNECTOR BRACKET	2	8	00965	U-BOLT 1/2-13	4
2	41739	38" SHOE W/POLY	1	9	00253	WASHER, 1/2" FLAT SAE	8
3	00104	BOLT, 3/8"-16 X 1" HEX	4	10	00216	NUT, 1/2"-13 TOP LOCK	10
4	40649	SPRING	2	11	00211	NUT, 3/8"-16 TOP LOCK	4
5	00691	PIN, 1/4" X 3" COTTER	2	12	01001	BOLT, CUSTOM (GREASEABLE)	2
6	00931	CHAIN	2	13	01009	GREASE FITTING, 1/4"-28 STRAIGHT	2
7	00249	WASHER, 3/8" FLAT SAE	4				



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## 41738 38" STALK STOMPER ASSEMBLY TRACTOR STALK STOMPER

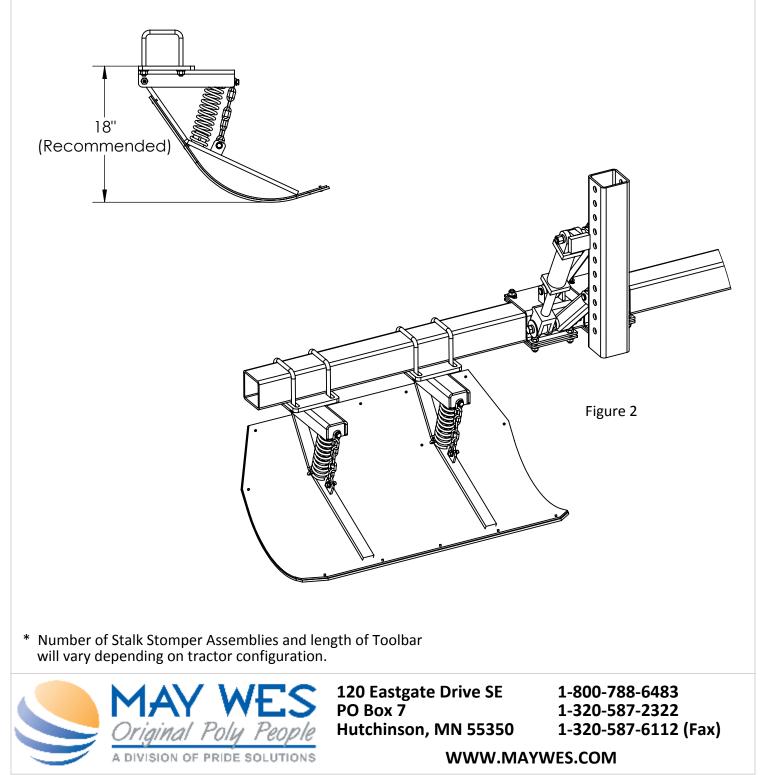
PARTS LISTING

#### Safety Procedure:

-Park tractor on level ground and engage parking brake.

### Installation Procedure:

-At assembly, set chain tension to allow for 18" operating position as shown below in Figure 1. -Mount Stalk Stomper Assy(s)\* to the 4" x 4" x 1/4" (sidewall) Toolbar\* (purchased or customer supplied) as shown below in Figure 2. Position Stalk Stomper Assy(s)\* centered with tractor tires/tracks.



# Tractor Stalk Stomper Hydraulic Schematic

	ITEM#	PART#	DESCRIPTION	QTY
	1	00961	HYDRAULIC CYLINDER	2
	2	00977	TEE JIC FITTING 6-6-8	2
	3	00978	ELBOW JIC FITTING 6-8	2
	4	00979	ADAPTER JIC FITTING 6-8	2
	5	00970	COUPLING MALE NIPPLE	2
	6	41704	HOSE 8FT WITH ENDS	2
2	7	41715	HOSE 25FT WITH ENDS	2
2	8	41716	HOSE 30FT WITH ENDS	2
$\overline{2}$	9	41717	HOSE 35FT WITH ENDS	2

3 6 7 8 7 1 Orientation of fittings may yary

1. Orientation of fittings may vary.

2 Length of Hose will vary depending upon kit ordered.

3. Connection Options:

# Option #1 (Recommended):

Connect hydraulics into an open remote on the tractor. This allows for independent control and operation of the assembly in "float".

Option #2:

Connect hydraulics into an existing implement line allowing the Tractor Stalk Stomper Assembly to raise and lower with the implement. (Additional fittings required, but not included)



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5